

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR SP - CORK/WHIT TPG
BRAND CODE-0180 (STD)(CW)

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 08/03/92
STANDARD PRODUCTION
CORK WHITE TIPPING

APPLIES TO EXPORT FORMULAS: 27 76 422

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	24.7503	CGMS/CC

MOISTURE

PACK O. V. : 13.00 % W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.8237262	GRAMS
CALCULATED WEIGHT	:	1.8160	LBS. /1000
PAPER AND ADHESIVE	:	.0476703	GRAMS
ROD WEIGHT	:	.6713965	GRAMS
TIPPING AND ADHESIVE	:	.0495762	GRAMS
TOTAL LESS PLUG	:	.9209727	GRAMS

REASON FOR CHANGE : SPECIFICATION UPDATED TO INCLUDE EXPORT FORMULA
: 027 (CYPRUS DUTY FREE). NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 7/28/92

PRINTING DATE : 7/28/92
PRINTING TIME : 10:55:00

APPROVED BY: E. L. Watts JDE

SUPERCEDES SPECIFICATION DATED: 6/29/92

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